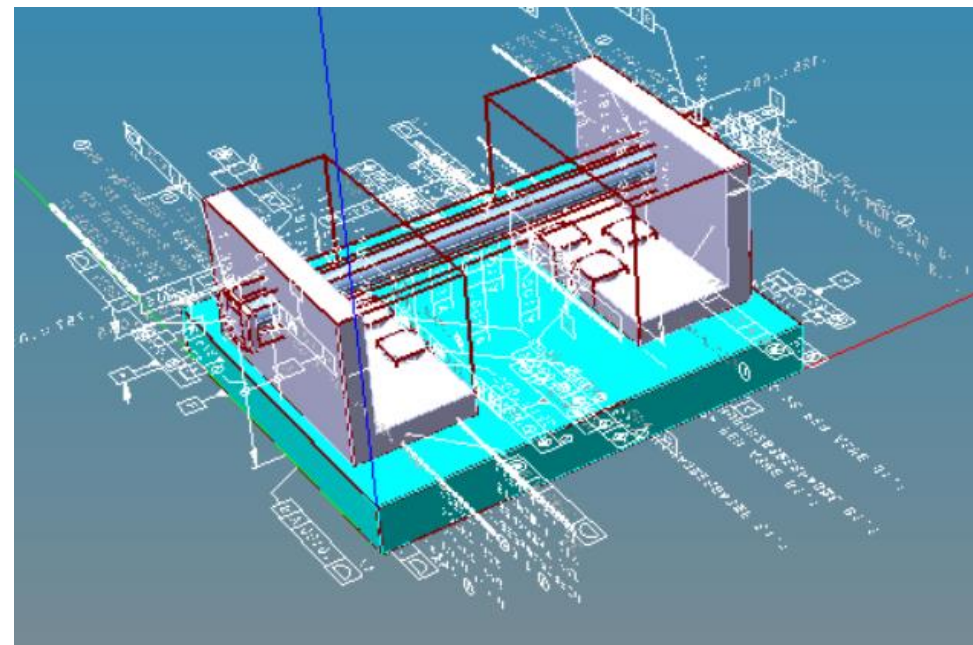


Digital Twin Identifiers and the Digital Thread

UUID meeting 9/21/2022

Martin Hardwick

Convenor WG15



AS1 Prototype

Prototypes and Instances

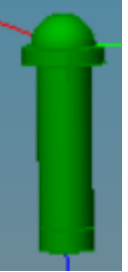
Fastener
Prototype
UUID's

Fastener
Instance
UUID's

Hole
Instance
UUID's

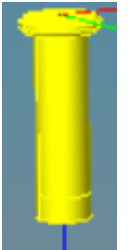
Hole
Prototype
UUID's

ACME
Prototype



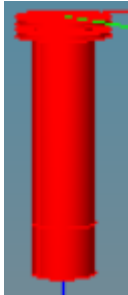
ACME
instance

Bolts R Us
Prototype

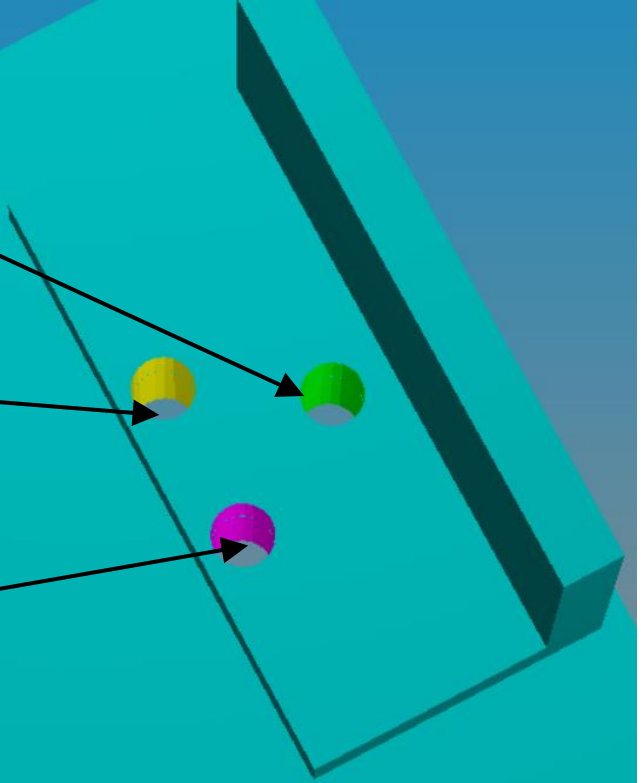


Bolts R Us
instance

SGR
Prototype



SGR
instance



AS1
Prototype

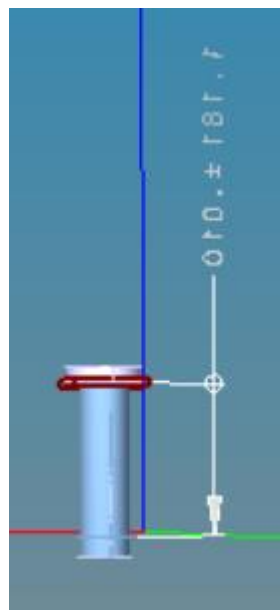
AS1 Instance

Prototype Properties

- UUID registration enables flexible naming
 - E.g “Grip length” means e00a534e-4a44-4fd1-a530-e4f0abc34037
 - CAD puts the names into data files
 - Manufacturing adjusts assembly operations

	0.0010 in A "Perpendicularity.1"	
	1.1811 in +0.0100 -0.0100	"grip length"
	1.3386 in +0.0200 -0.0100	"length"
	0.1181 in +0.0050 -0.0050	"head height"
	0.5906 in +0.0020 -0.0020	"diameter"

CAD Checking



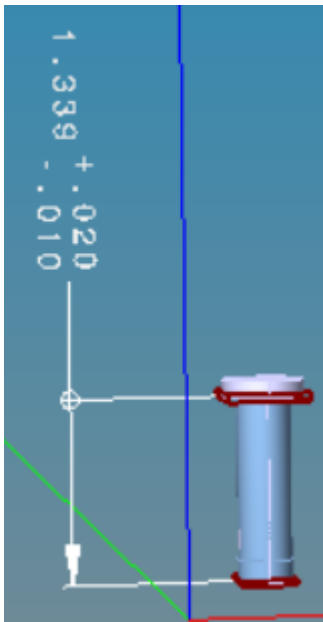
Drill hole at location = “fastener.1”
depth=“grip length”
diameter=“diameter”

CAM Planning

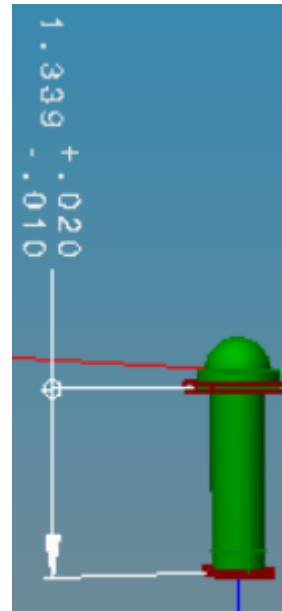
CAD Checking

- Good – manufacturing dimensions identical to engineering
- Bad – manufacturing dimensions different but instance maybe OK
- Ugly – manufacturing dimensions mean instance can never be OK

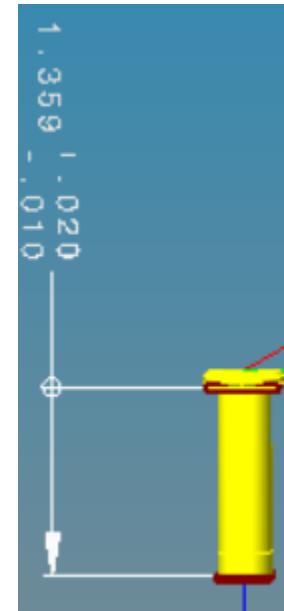
Prototype



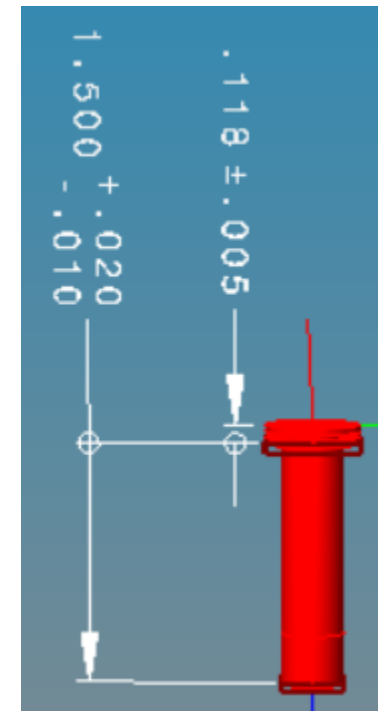
Good



Bad



Ugly





Manufacturing

- The length UUID determines
 - Feature size for machining operations
 - Placements for assembly operations
 - Expected locations for inspection operations
- An instance of a fastener that
 - Meets the design requirements (bad is not ugly)
 - Was inspected for actual dimensions (bad is good)
 - Expands to actual feature size (bad is better)



Principles

- Each “item” of “interest” shall have a UUID
- UUID’s are the stiches that connect the digital thread

- Some UUID’s define the value of an instance
- Some UUID’s define the value of a prototype

- A stitch connects the UUID of an instance to the UUID of a prototype
- Good stitching will reduce product weight and production costs