Cloud Machining and CAM Data Exchange Scenarios

- **Process validation**
- **Tooling optimization**
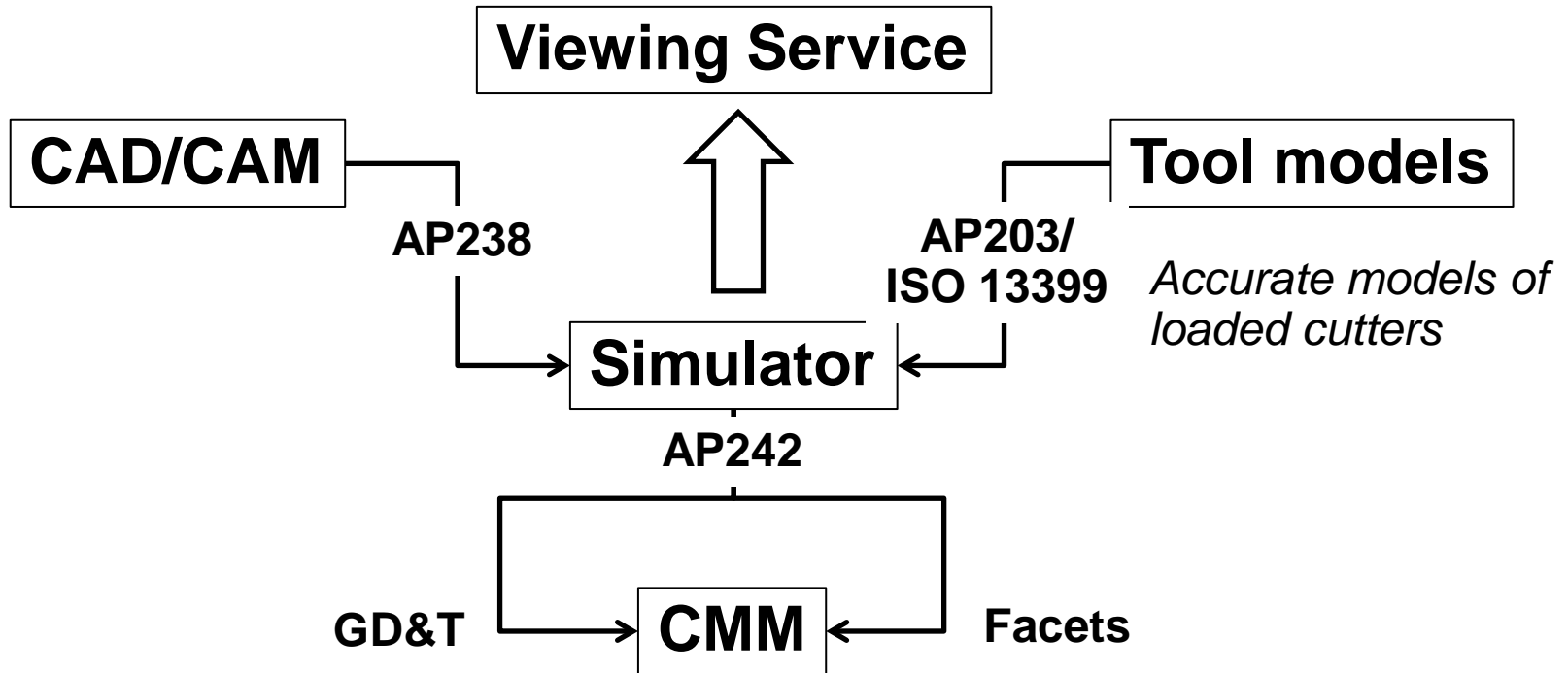- **Results evaluation**

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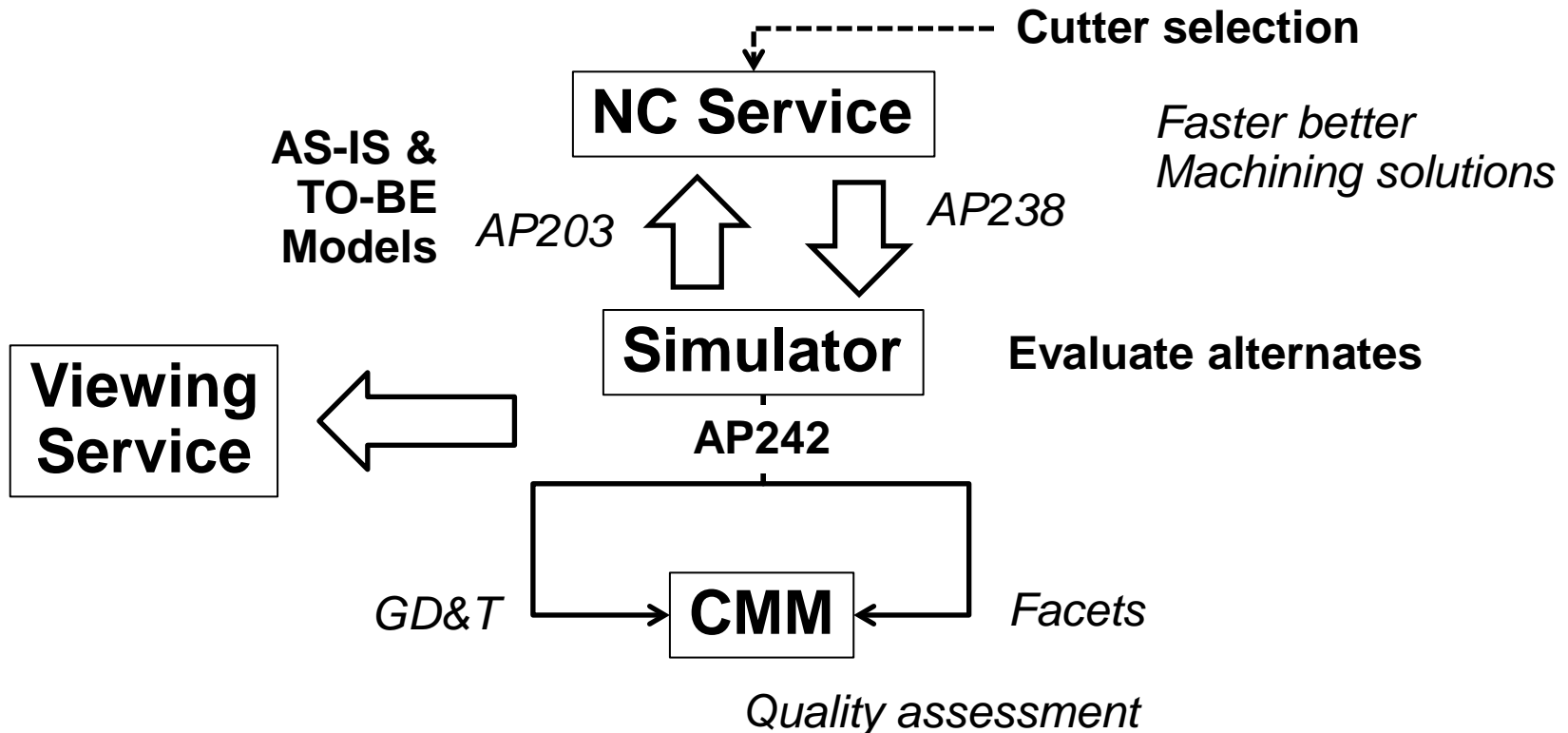
Scenario 1 – Remote process validation

- **OEM converts legacy data to STEP-NC**
- **Simulate machining using cutter models**
- **CMM assesses quality of virtual result**

OEM views predicted results

Viewing Service

CAD/CAM

Tool models

AP238

AP203/ ISO 13399

Accurate models of loaded cutters

Simulator

AP242

GD&T

CMM

Facets

CMM assesses predicted results

Scenario 2 – Seamless tooling optimization

STEP NC

- **Cutter vendor proposes better tooling**
- **NC Generation Service creates new solution**
- **CMM assesses quality**

Cutter selection

NC Service

Faster better Machining solutions

AS-IS & TO-BE Models

AP203 *AP238*

Simulator

Evaluate alternates

Viewing Service

AP242

GD&T **CMM** *Facets*

Quality assessment

Scenario 3 – Closed loop results evaluation

- **STEP-NC runs the machine**
- **Machining monitored using MTConnect**
- **CMM compares the three models**